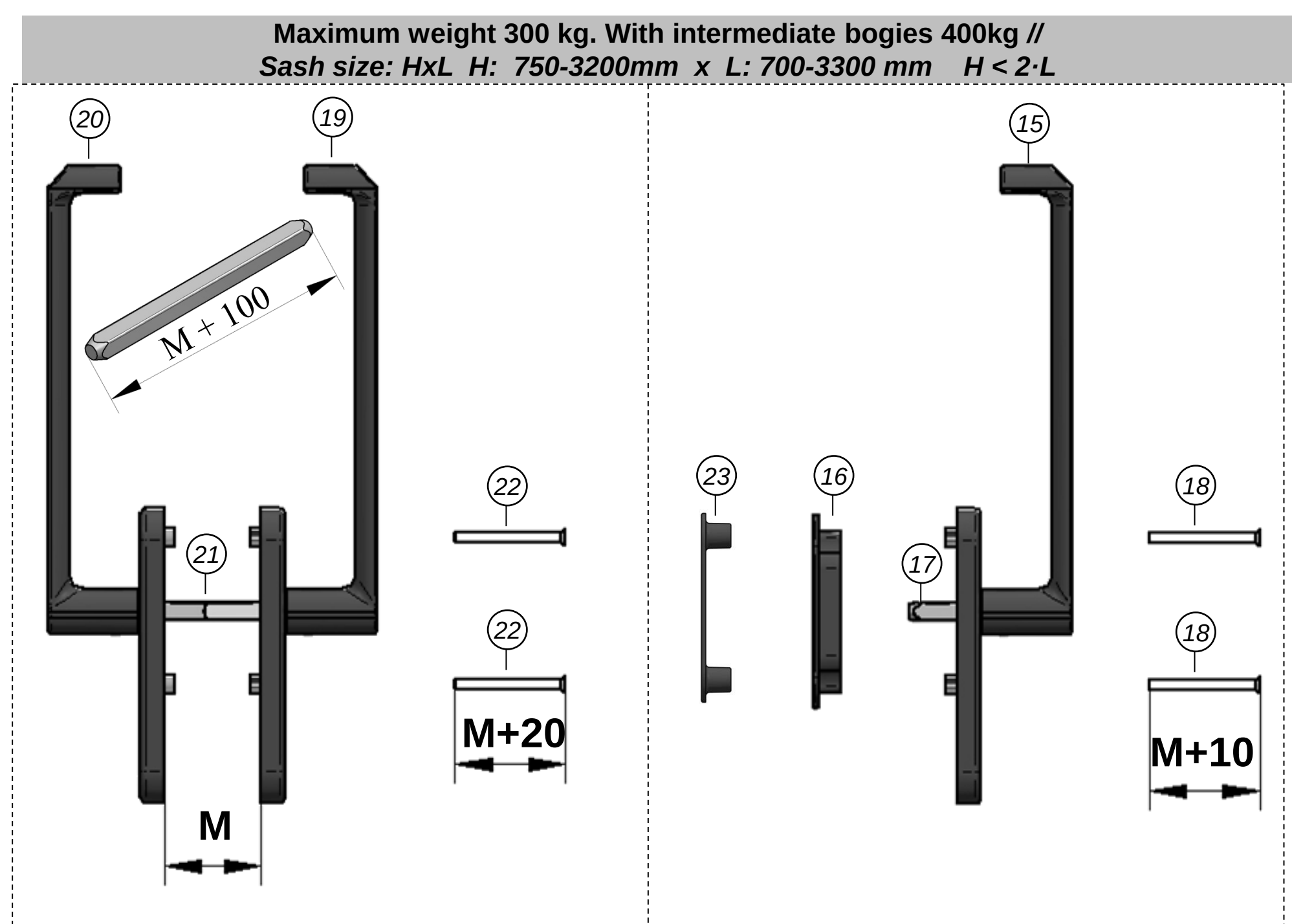
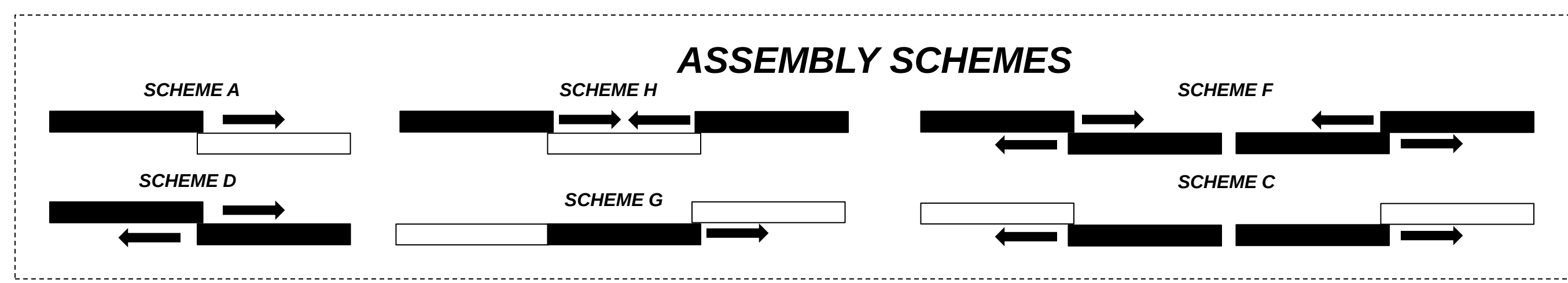
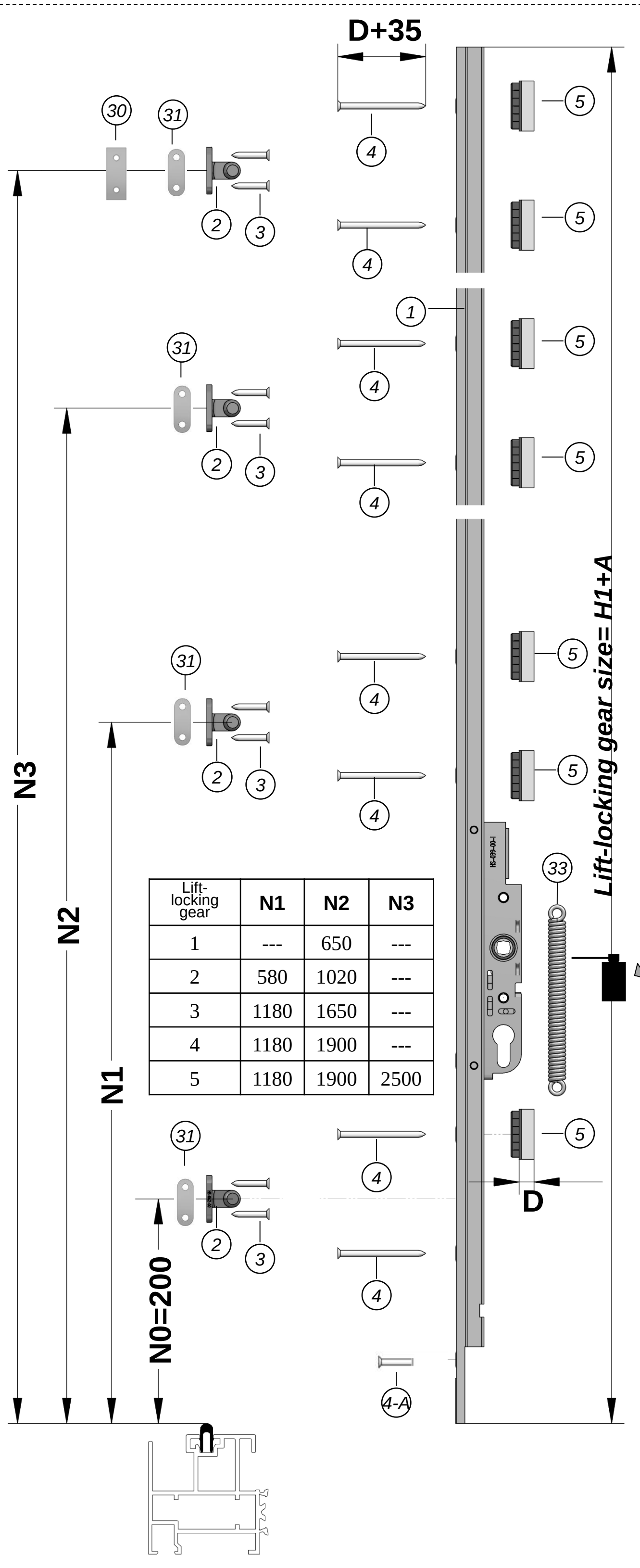
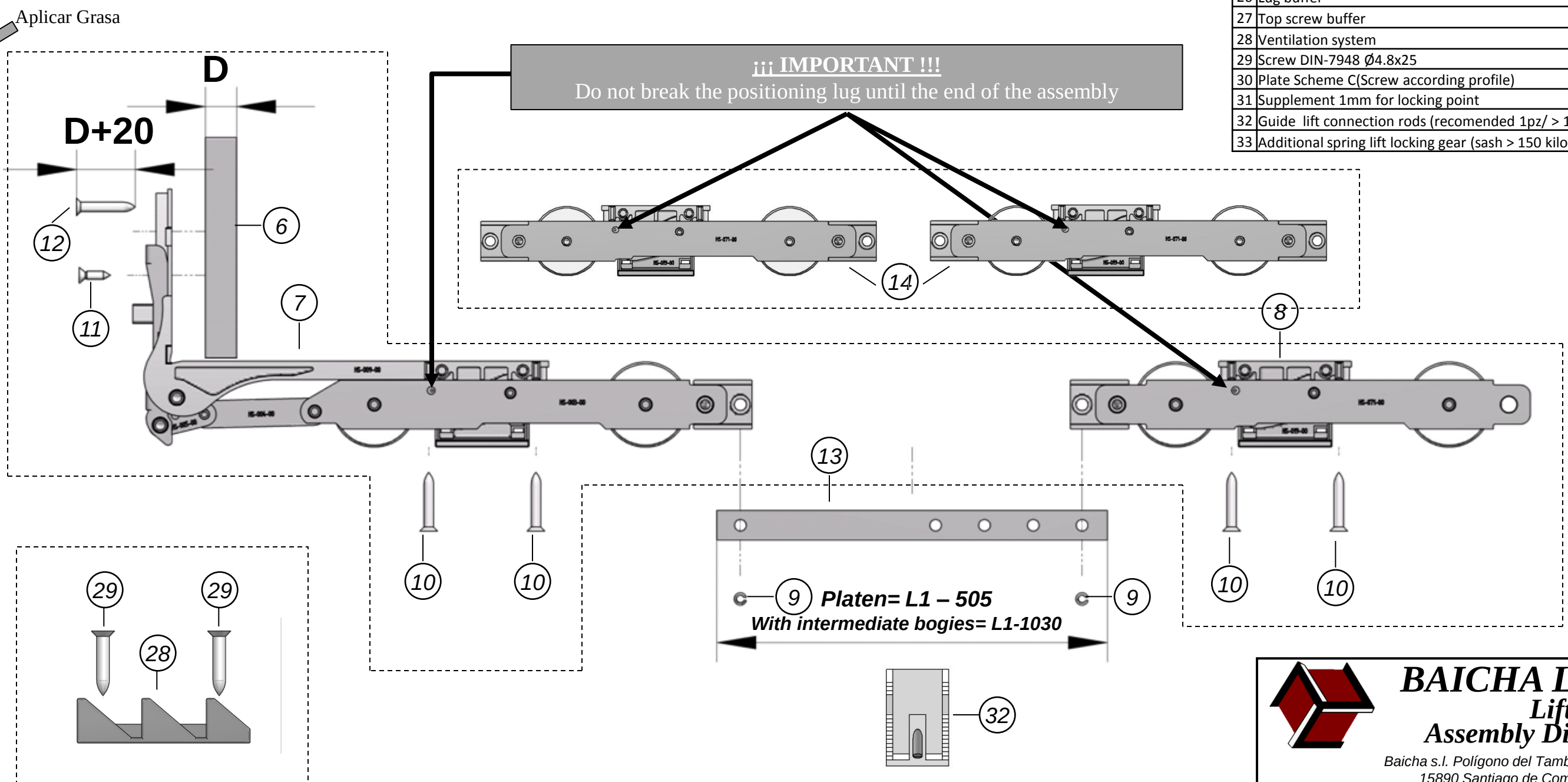


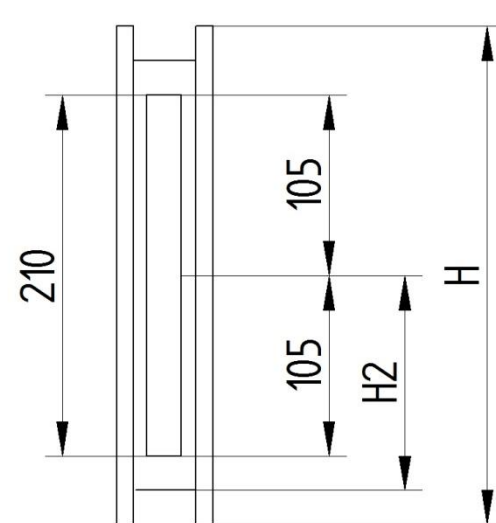


Nº	DESCRIPTION	SET	A	C	D	F
LIFT-LOCKING GEAR						
1	Lift-locking gear	Range	Lenght	Handle		
	Lift-locking gear class 1	750-1295	1190	400		
	Lift-locking gear class 2	1165-1795	1770	400		
	Lift-locking gear class 3	1795-2295	2270	1000		
	Lift-locking gear class 4	2045-2700	2670	1000		
2	Locking point	Height				
	Locking Point 1	-----	27			
	Locking Point 2	-----	32			
	Locking Point 3	-----	40			
LOCKING POINT						
SUPPLEMENT						
3	Locking point screw DIN-7982-Ø4.8x(according locker point)					
4	Lift-locking gear screw DIN-7982-Ø4.8x (according profile)					
4-A	Lift-locking gear-bogie screw DIN-965-M5x20					
5	Supplement lift-locking gear (according profile)					
6	Supplement lift-locking gear and bogies (according profile)					
12	bogies-sash vertical screw DIN-7982-Ø4.8x(acc/ profile)					
Bogies SET						
7	Front bogie					
8	Rear bogie					
9	Bolt connector Platen-bogies					
10	Bogie Screw DIN-7982-Ø4.8x25					
11	Bogie-Suplement Screw DIN-7982-Ø4.8x16					
PLETINAS UNIÓN CARROS						
13	Connecting platen Bogies	Range	Lenght			
	Connecting platen bogies 1	700-1600	1100			
	Connecting platen bogies 2	1601-1850	1337			
	Connecting platen bogies 3	1851-2350	1787			
14	Intermediate Bogies (300kg< Sash weight <400kg)					
	SET Intermediate Bogies					
HANDLE INSIDE & FLUSH PULL						
15	Inside Handle					
16	Flush pull					
17	Square 10x105					
18	Handle screw DIN965 M6x (according profile)					
HANDLE ON BOTH SIDES						
19	Inside Handle					
20	Outside Handle					
21	Square 10x160					
22	Handle screw DIN965 M6x(according profile)					
23	Rosette outside	Optional				
24	Shock absorber buffer	Optional				
BUFFER						
25	Buffer 90					
26	Lug buffer					
27	Top screw buffer					
VENTILATION						
28	Ventilation system	Optional				
29	Screw DIN-7948 Ø4.8x25					
30	Plate Scheme C(Screw according profile)	Optional				
31	Supplement 1mm for locking point	Optional				
32	Guide lift connection rods (recommended 1pz/ > 1.5 metre)	Optional				
33	Additional spring lift locking gear (sash > 150 kilos)	Optional				

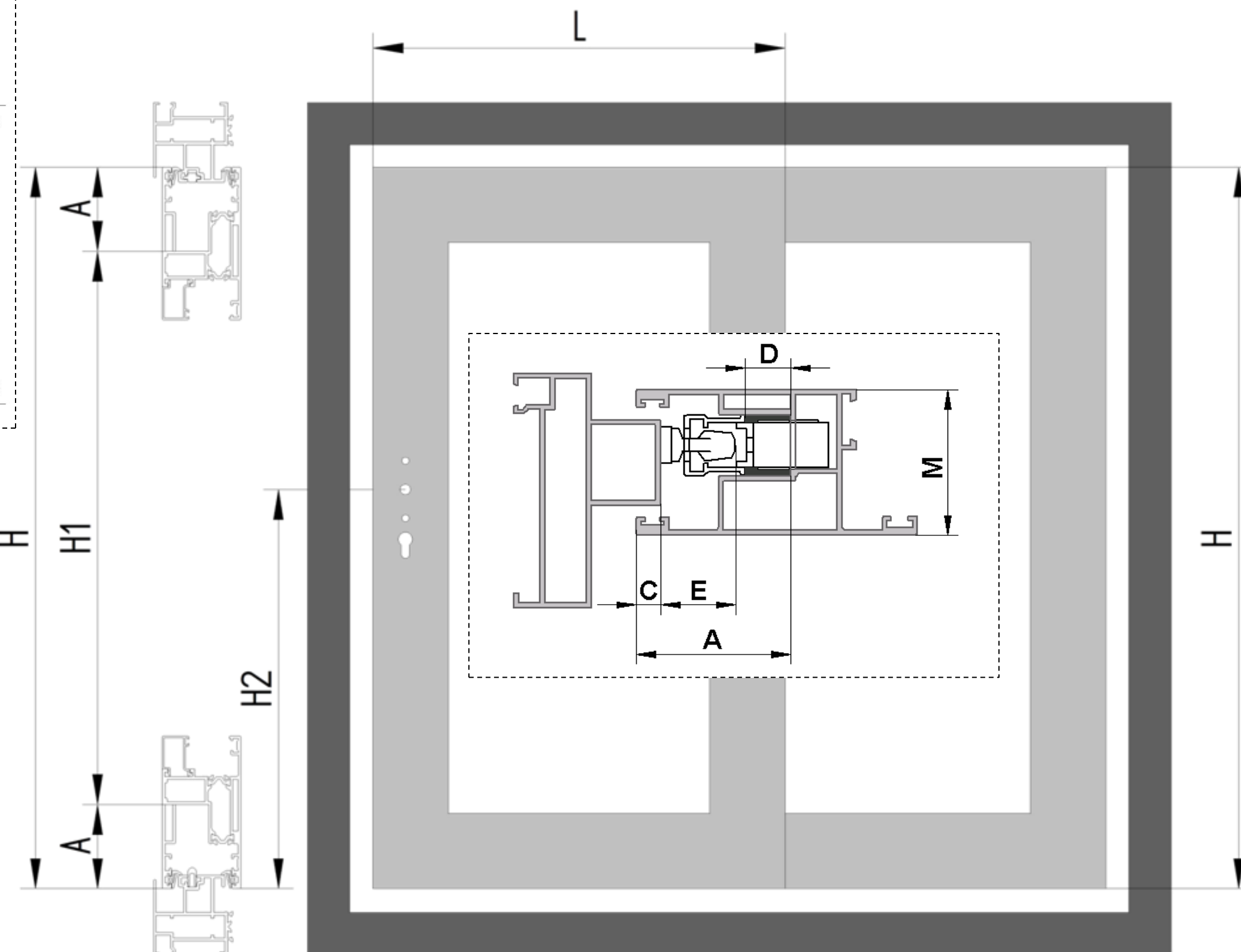


BASIC SET

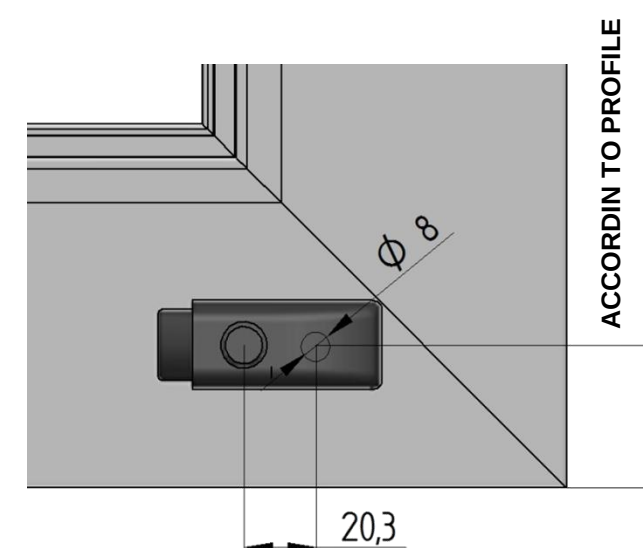
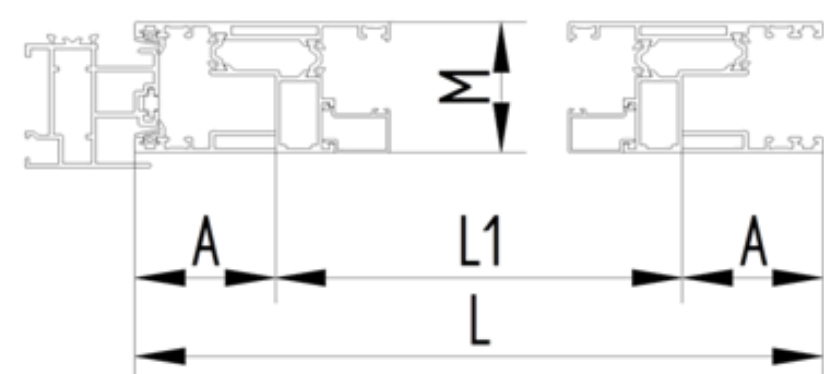
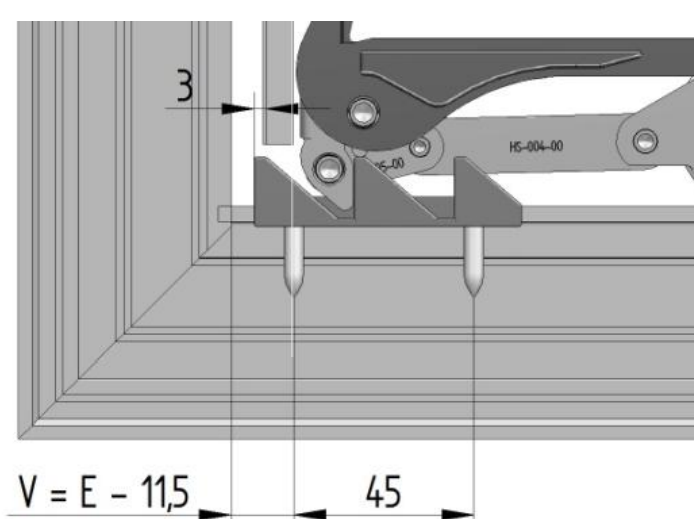
TRANSMISSION BOX MECHANIZED



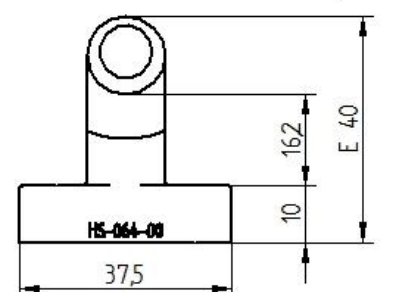
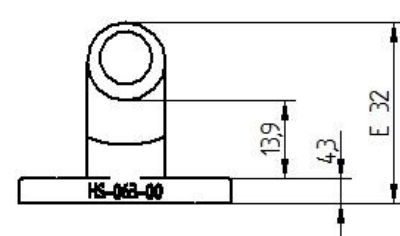
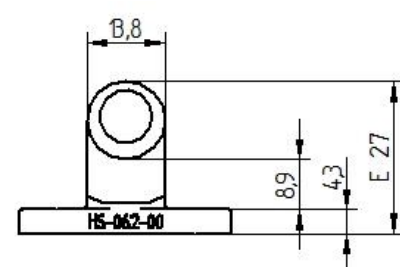
Lift-locking Gear	H2
1	353+ A
2	353+ A
3	953+ A
4	953+ A
5	953+ A



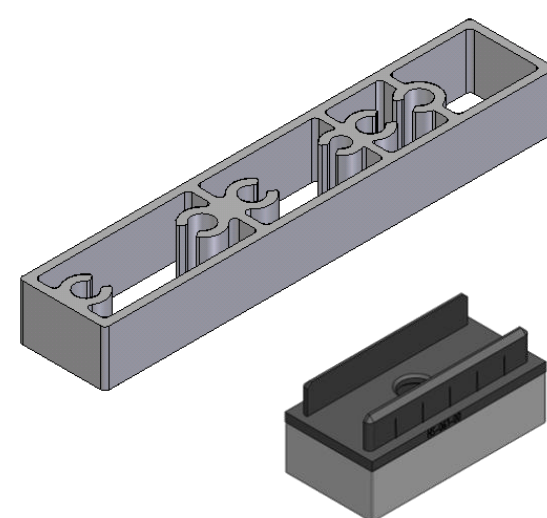
VENTILATION SYSTEM



E= LOCKING POINTS HEIGHT



SUPPLEMENT CALCULATION (D)



$$D = A - C - E - 3.5$$

FOR THE SASH

1°- BOGIES ASSEMBLY

- Cut connecting platen bogies(13) applying the formula.
- Assembly the bogies in each of the extremes placing the bolt 9.
- Place supplement 6 in the front bogie with the screw 11.
- Place all the set in the sash and screw the front bogie with the screw 12.
- Screw the bogie with screws 10.

FOR THE FRAME

LOCKING POINTS ASSEMBLY

- Screw the bottom locking point at 200mm distance from the rolling guide.
- Screw the others locking points at N1, N2, N3(*) distance from the rolling guide. (check front page diagram).
- (*) N1 looking point is optional. N3 looking point is only available for spagnolette size 5
- Optionally is available a Ventilation Regulation, placed in the bottom of the sash (check details).

2°- ESPAGNOLETTE

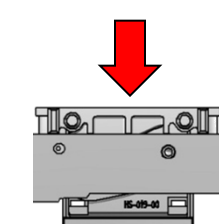
- Cut espagnolette (1,2,3,4 or 5) according the equation.
- Place auxiliary spring, if necessary and lubricate with lithium grease or similar.
- Place supplements according the diagram of the front page.
- Fit the aluminium profile in the bottom bogie.
- Screw the lift-locking gear with screws 4.

3°- HANDLE

- Place Ø4bolts for positioning the handle mechanism.
- Place the handle according the choosen option.
- Activate the mechanism for releasing the bogies and check the system works correctly.

4 ° GLAZING IMPORTANT!

The glass blocks should concidir in the middle of the car ramps



BAICHA LIFT AND SLIDE HS
Lift and Slide Set HS
Assembly Diagram Rev: 11 (May 2016)

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